PRODUCT NAME	CAS#
Germane	7782-65-2
TRADE NAME AND SYNONYMS	DOT I.D. NO.
Germane, Monogermane, Germanium Hydride	UN 2192
CHEMICAL NAME AND SYNONYMS	DOT HAZARD CLASS
Germanium, Tetrahydride	Division 2.3
ISSUE DATE AND REVISIONS	FORMULA
Revised April 2007	GeH ₄

HEALTH HAZARD DATA

EMERGENCY OVERVIEW

Germane is a toxic, flammable liquid and gas under pressure. People may be fatal if inhaled. Germane causes severe blood, liver, kidney, and other organ damage. But symptoms may be delayed. Germane may form explosive mixtures with air, ignite on contact with air and suspect cancer hazard. So self-contained breathing apparatus must be worn by rescue workers.

SYMPTOMS OF EXPOSURE

<u>Inhalation</u>: May be fatal if inhaled. Severely irritates the upper respiratory tract, resulting in coughing, choking, and a feeling of fullness in the center of the chest. Delayed symptoms may include pulmonary edema, massive hemolysis, cyanosis, kidney failure, liver damage, and liver and spleen enlargement.

Skin Contact: May cause slight discomfort from a slight irritation seen as a mild local redness.

<u>Swallowing</u>: A highly unlikely route of exposure. This product is a gas at normal temperature and pressure.

<u>Eye Contact</u>: Irritates the eyes, causing redness and swelling of the conjunctive with excess blinking and tear production.

TOXICOLOGICAL PROPERTIES

Germane is a strong hemolytic agent. Repeated (chronic) overexposure may damage the kidneys, liver, blood cells, and respiratory tract. It may be anticipated to cause hemolysis and renal damage after significant exposure.

RECOMMENDED FIRST AID TREATMENT

PROMPT MEDICAL ATTENTION IS MANDATORY IN ALL CASES OF OVEREXPOSURE TO GERMANE. RESCUERS SHOULD BE EQUIPPED WITH ADEQUATE PERSONAL PROTECTIVE APPARATUS.

<u>Inhalation</u>: Immediately remove to fresh air. If not breathing, give artificial respiration. Avoid breathing exhaled air from victim. If breathing is difficult, qualified personnel may give oxygen. Call a physician. Further treatment should be symptomatic and supportive.

<u>Swallowing</u>: An unlikely route of exposure. This product is a gas at normal temperature and pressure.

<u>Skin Contact</u>: Immediately flush skin with plenty of water while removing contaminated clothing and shoes. Call a physician. Wash clothing before wearing again.

<u>Eye Contact</u>: Immediately flush eyes thoroughly with water for at least 15 minutes. Hold the eyelids open and away from the eyeballs to ensure that all surfaces are flushed thoroughly. See a physician, preferably an ophthalmologist, immediately.

Germane Page 2

Germane is a poisonous, flammable gas. This gas may ignite spontaneously in air. Forms explosive mixtures with air and oxidizing agents. Heat of fire can build pressure in cylinder and cause it to repture. If leaking gas catches fire, do not extinguish flames. Flammable and toxic vapors may spread from leak and could explode if reignited by sparks or flames.

PHYSICAL DATA

BOILING POINT	CRITICAL TEMPERATURE	
-127.1 °F (-88.4 °C)	94.7 °F (34.8 °C)	
VAPOR PRESSURE	GAS DENSITY AT 700F. 1 atm	
594.6 psia (4099.62 kPa) at 70 °F (21.1 °C)	$.214 \text{ lb/ft}^3 (3.420 \text{ kg/m}^3)$	
SOLUBILITY IN WATER	FREEZING POINT	
Negligible	-265 °F (-165 °C)	
EVAPORATION RATE (Butyl Acetate =1)	SPECIFIC GRAVITY (AIR=1)	
Not applicable	2.85 at 70 °F (21.1 °C) and 1 atm	
APPEARANCE AND ODOR		
Colourless gas at normal temperature and pressure, pungent odor.		

FIRE AND EXPLOSION HAZARD DATA

		IALAND DAIA
FLASH POINT (Test Method	AUTO IGNITION TEMPERATURE	FLAMMABLE LIMITS % BY VOLUME
)	Unknown	LEL N/A UEL N/A
Flammable Gas		
EXTINGUISHING MEDIA	•	
CO ₂ , dry chemical, water	er spray, or fog.	
SPECIAL FIRE FIGHTING PROCE	EDURES	
Evacuate all personnel	from danger area. Do not approa	ich area without self-contained breathing
apparatus and protective	• 11	
apparatus and protective	o crouning.	
UNUSUAL FIRE AND EXPLOSION	HAZARDS	
If leaking gas catches fi	re, do not extinguish flames. Fla	immable and toxic vapors may spread from
0 0	if reignited by sparks or flames.	1 7 1
leak and could explode	if reiginied by sparks of flames.	

REACTIVITY DATA

STABILITY		CONDITIONS TO AVOID	
Unstable	X	T	
Stable		Temperatures in excess of 662 °F (350 °C)	
INCOMPATIBILITY (Materia	ls to avoid)		
Air, oxidizing agent	s, halogens, halogenat	ed compounds.	
HAZARDOUS POLYMERIZATION			
May Occur		HAZARDOUS DECOMPOSITION PRODUCTS	
Will Not Occur	X		
		Germanium, germanium oxides, hydrogen.	

SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED

Immediately evacuate all personnel from affected area. Do not approach area without self-contained breathing apparatus and protective clothing. Forms explosive mixtures with air. Poisonous, flammable vapors may spread from spill. Prevent runoff from contaminating surrounding environment. Remove all sources of ignition if without risk.

WASTE DISPOSAL METHOD

Prevent waste from contaminating the surrounding environment. Keep personnel away. Discard any product, residue, disposable container or liner in an environmentally acceptable manner, in full compliance with federal, state, and local regulations. For emergency disposal assistance, contact HSG for specific advice.

Germane Page 3

SPECIAL PROTECTION INFORMATION

RESPIRTORY PROTECTION (Specify type)			
Use air-supplied respirators for concentrations up to 10 times the applicable permissible exposure			
limit. For higher concentrations, a full-face, self-contained breathing apparatus is required.			
VENTILATION	SPECIAL		
See Local Exhaust	e Local Exhaust Forced draft fume hood is preferred.		
MECHANICAL (Gen.)	OTHER		
N/A		N/A	
LOCAL EXHAUST		MECHANICAL (Gen.)	
Inadequate		Inadequate	
PROTECTIVE GLOVES			
Neoprene			
EYE PROTECTION			
Wear safety goggles or glasses when handling cylinders.			
OTHER PROTECTIVE EQUIPMENT			
Metatarsal shoes for cylinder handling and protective clothing where needed.			

SPECIAL PRECAUTIONS*

SPECIAL LABELING INFORMATION	
DOT Shipping Name: Germane	DOT Hazard Class: Division 2.3
DOT Shipping Label: Toxic, flammable Gas	I.D. No.: UN 2192

SPECIAL HANDLING RECOMMENDATIONS

Protect cylinders from damage. Use a suitable hand truck to move cylinders; Do not drag, slide or roll cylinders. Electrical equipment must be non-sparking or explosion-proof. Never attempt to lift a cylinder by its cap; the cap is intended solely to protect the valve. Never insert an object into cap openings; doing so may damage the valve and cause a leak.

SPECIAL STORAGE RECOMMENDATIONS

Store and use with adequate ventilation. Separate germane cylinders from oxygen and other oxidizers by at least 20 feet or use a barricade of noncombustible material. Firmly secure cylinders upright to keep them from falling or being knocked over. Screw valve protection cap firmly in place by hand. Store only where temperature will not exceed 125°F (52°C). store full and empty cylinders separately. Use a "first in-first out" inventory system to prevent full cylinders being stored for excessive periods of time.

SPECIAL PACKAGING RECOMMENDATIONS

Cylinders should be transported in a secure position, in a well-ventilated vehicle. Cylinders transported in an enclosed, nonventilated compartment of a vehicle can present serious safety hazards.

OTHER RECOMMENDATIONS OR PRECAUTIONS

Compressed gas cylinders should not be refilled except by qualified producers of compressed gases. Shipment of a compressed gas cylinder which has not been filled by the owner or with his (written) consent is a violation of Law.

Information contained in this material safety data sheet is offered without charge for use by technically qualified personnel at their discretion and risk. All statements, technical information and recommendations contained herein are based on tests and data which we believe to be reliable, but the accuracy or completeness thereof is not guaranteed no warranty of any kind is made with respect thereto. This information is not intended as a license to operate under or a recommendation to practice or infringe any patent of this Company or others covering any process, composition of matter or use.

assumes no liability for loss or damage incurred from the proper or imprope	er use of such product.

Since the Company shall have no control of the use of the product described herein, the Company